



**High Speed Steel  
FACE CUTTERS**

Specifications Conform to :  
BS 122 : Part 1 : 1953  
Dimensions in Inches



Diameter + 0.045" 0.000	Length + 0.030" 0.000"	Bore + 0.00075" + 0.00025"
1.3/4	1.1/4	3/4
2	1.1/4	3/4
2.1/2	1.1/4	3/4

Diameter + 0.045" 0.000	Length + 0.030" 0.000"	Bore + 0.00075" + 0.00025"
3	1.11/16	1.1/8
4	1.3/4	1.1/8
5	2	1.1/2

A cutter with teeth on the periphery and face provided with a back face key slot drive on the boss for use in an arbor.

The cutters shall be supplied with Right Hand Helical flutes for Right Hand cutting unless otherwise specified.